Materials Mag!c

HITACHI

Catalog

Aera

Aera® Transformer®

Digital Mass Flow Products

Transform your process with greater flexibility and lower cost of ownership

Hitachi Metals, Ltd.

Benefits

Superior results

- Outstanding accuracy, repeatability, and stability
- Superior reliability
- Comprehensive communication and control
- Easy integration
- Substantial cost savings
- World-class service and support

Features

- Multi-gas, multi-range selection
- Fast response
- All-metal seals
- Field programmable*
- Wide range of gas selection without recalibration*
- DeviceNet, RS-485, or analog control
- Multiple alarm and diagnostic capabilities
- RoHS compliant

*Available in multi-gas, multi-range Transformer MFCs

Worldwide, the Aera name is synonymous with high-quality, high-performing designs that are backed by exceptionally responsive customer service.

Aera's has an outstanding reputation for digital MFC reliability and performance, with shipments of over 100,000 digital MFC units.

Suitable for a variety of applications, including CVD, PVD, diffusion, and etch, Aera Transformer digital mass flow controllers (MFCs) and mass flow meters (MFMs) will transform your process, providing superior flexibility and efficiency for improved yield, higher productivity, and lower cost of ownership. Advanced sensor and valve technology, field-proven platform components, and high-speed, digital circuitry deliver very precise gas flow control. With superior reliability and outstanding response, accuracy, and repeatability, this versatile product line offers both single-gas and multi-gas, multi-range MFCs to suit your priorities for value and functionality.

Superior Performance Results

Transformer MFCs enable film deposition and etch characteristics that are not only extremely uniform, but also highly repeatable. Superior response, accuracy, and repeatability enhance tool productivity and production yields.

Superior Reliability

Designed with field-proven Aera platform components and high-speed digital circuitry, Transformer MFCs have achieved superior reliability performance, with < 0.5% zero drift over one year. They provide the consistent results you expect from Aera products, increasing process efficiency, maximizing performance, and improving yields.

Outstanding Accuracy, Repeatability, and Stability

Aera Transformer MFCs enhance tool productivity and production yields by combining digital technology with algorithms unique to Aera products. These features, in addition to advanced sensor technology, provide extremely fast response times. The result is exceptional performance:

- High accuracy (see Specifications)
- High repeatability (0.2% of full scale)
- Fast response (< 1 sec)
- Long-term stability (< 0.5% zero drift over one year)

Just eight multi-gas, multi-range Transformer MFCs can replace hundreds of spares and part numbers.

Comprehensive Communication and Control

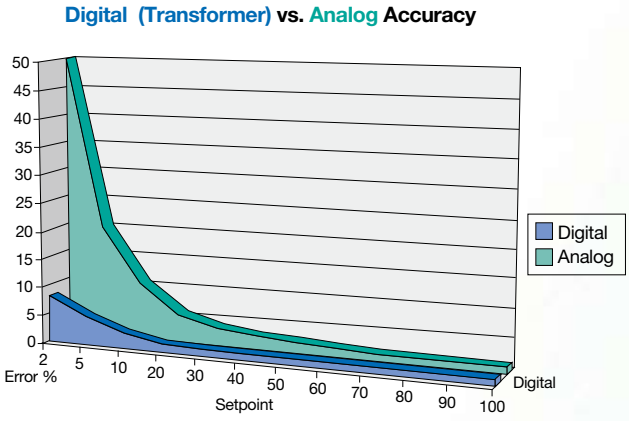
Transformer MFCs and MFMs accommodate 0 to 5 VDC analog, RS-485, or DeviceNet digital control.

Digital communication features include:

- Flow, valve, and CPU alarms
- Gas-flow totalizing and ramping control
- External inputs and outputs for peripherals
- System override capabilities
- In-situ gas and range customization

Easy Integration

Obtain the performance and reliability advantages of Aera Transformer products by replacing other brands—with no installation hassles. Certain models feature standard electrical connectors and critical dimensions to easily fit existing systems. These compact designs fit both IGS and conventional gas panels.



Digital Transformer MFCs provide superior accuracy compared to analog models

Maximum Ease and Versatility

Adaptable to any process environment, multi-gas, multi-range Transformer MFCs are easily field programmable to run process gases for selected ranges within the MFC's mechanical limits. For quick gas type and range reassignment, these top-performing MFCs allow for multiple gas selection options without recalibration, enabling them to run any gas for any flow range—10 sccm to 30 slm.

Substantial Cost Savings

Multi-gas, multi-range technology, combined with the outstanding Aera MFC performance you've come to rely on, reduces overall costs by cutting inventory requirements. Just eight Transformer MFCs can replace hundreds of spares and part numbers. Single-gas MFCs require backup inventory for each process gas. Multi-gas, multi-range Transformer MFCs dramatically reduce such requirements because Transformer MFCs can replace any other MFC used in the process, regardless of gas type. Only eight units are required for flows up to 30 slm.

World-Class Service and Support

The Aera product family's record of reliability reflects a superior standard of design and manufacturing quality. Our support and repair capabilities demonstrate those same, high-quality standards. No matter what your need or location, our international network of support sites, exceptional application experience and expertise, ensure superior service and fast turnaround.

Transform your process with versatile MFCs and MFMs.

Specifications

Operational	780X/785X Series	781X/786X Series	782X Series
Full-Scale Ranges (N_2 Equivalent)	Single-gas models—10 sccm to 5 slm	Single-gas models—6 to 50 slm	Single-gas models—51 to 200 slm
	Multi-gas model (1)—10 to 30 sccm	Multi-gas model (7)—5001 to 10, 000 sccm	—
	Multi-gas model (2)—31 to 100 sccm	Multi-gas model (8)—10,001 to 30,000 sccm	—
	Multi-gas model (3)—101 to 300 sccm	—	—
	Multi-gas model (4)—301 to 1000 sccm	—	—
	Multi-gas model (5)—1001 to 3000 sccm	—	—
	Multi-gas model (6)—3001 to 5000 sccm	—	—
Accuracy	≤ ±1% of set point (25 to 100% of full scale) ≤ ±0.25% of full scale (2 to 25% of full scale)		≤ ±2.0% of full scale
Settling Time	≤ 1.0 sec typical per SEMI E17-91 (above 10% of full scale)		≤ 4.0 sec
Linearity	≤ ±0.5% of full scale		≤ ±1.0% of full scale
Repeatability	≤ ±0.2% of full scale		
Leak Integrity	$1x10^{-10}$ atm-cc/sec (He) max; $1×10^{-11}$ Pa m^3/sec (He) max		
Control Range	2 to 100% of full scale		
Differential Pressure	7 to 40 psiD (49 to 275 kPaD)		21 to 40 psiD (147 to 275 kPaD)
Max Operating Pressure	70 psiG (490 kPaG)		
Proof Pressure	140 psiG (981 kPaG)		
Temperature	15 to 50°C		
Alarm/Diagnostics	Flow, valve voltage, auto-zero adjustment, communications, and microprocessor errors		

Physical	780X/785X Series	781X/786X Series	782X Series
Control Valve Type	Normally-closed or normally-open solenoid		
Seals	Metal		
Materials	316LSS, 316SS, PTFE, KM45		
Standard Fittings	1/4" VCR® compatible; 1.5"/1.125" IGS bottom/surface mount (c-seal or w-seal)		3/8" VCR® compatible; IGS bottom/ surface mount (c-seal or w-seal)
Surface Finish	Electropolished and ultra-cleaned to ≤ 5 Ra		
Attitude Sensitivity	May be mounted in any position		
Weight	1.0 kg (1/4" VCR® compatible)		2.8 kg (3/8" VCR® compatible)

Electrical	780X/785X Series	781X/786X Series	782X Series
Connection Type	9-pin D or DeviceNet®		
Input Power	+15 VDC ±2% at ≤ 140 mA, -15 VDC ±2% at ≤ 240 mA		
	DeviceNet®: +11 VDC at 550 mA, +24 VDC at 225 mA		
Power Consumption	4.5 W (max)		4.8 W (max)
Input Signal	Analog mode: 0 to 5 VDC (input impedance > 1 MΩ)		
	Digital mode: 0 to 100%		
	DeviceNet®: ODVA (125 K, 250 K, 500 Kbps)		
Output Indication	Analog mode: 0 to 5 VDC (output resistance ≥ 2 kΩ)		
	Digital mode: 0 to 100%		
	DeviceNet®: ODVA (125 K, 250 K, 500 Kbps)		
Digital/Service Communications	EIA standard, RS-485, two-wire, half-duplex, multi-drop with one RJ-11 connector (DeviceNet® models) or two RJ-11 connectors (9-pin D models)		

Note: For full model and suffix code information, see Model and Suffix Codes on next page. Specifications are subject to change without notice.

Model and Suffix Codes

Mass Flow Controllers

Category	Description	Suffix Codes								
Product Type	Mass flow controller	FC-	···	···	···	···	···	···	···	···
Connector Type	DeviceNet®	···	DN	···	···	···	···	···	···	···
	9-pin D	···	PA	···	···	···	···	···	···	···
RoHS Compliance	Compliant with RoHS directives	···	···	R	···	···	···	···	···	···
Full-Scale Flow Range※1	10 sccm to 5 slm	···	···	···	780	···	···	···	···	···
		···	···	···	7800	···	···	···	···	···
		···	···	···	785	···	···	···	···	···
		···	···	···	7850	···	···	···	···	···
	6 to 50 slm	···	···	···	781	···	···	···	···	···
		···	···	···	7810	···	···	···	···	···
		···	···	···	786	···	···	···	···	···
		···	···	···	7860	···	···	···	···	···
	51 to 200 slm	···	···	···	782	···	···	···	···	···
		···	···	···	7820	···	···	···	···	···
Control Valve	Normally-closed	···	···	···	···	C	···	···	···	···
	Normally-open	···	···	···	···	···	···	···	···	···
Connector※2	Top mounted connector	···	···	···	···	···	T	···	···	···
	Side mounted pigtail connector	···	···	···	···	···	Y	···	···	···
Fittings	1/4" VCR® compatible	···	···	···	···	···	···	4V	···	···
	3/8" VCR® compatible (782x series only)	···	···	···	···	···	···	6V	···	···
	1.125" c-seal	···	···	···	···	···	···	BA	···	···
	1.125" w-seal	···	···	···	···	···	···	BW	···	···
	1.5" c-seal	···	···	···	···	···	···	BM	···	···
	1.5" w-seal	···	···	···	···	···	···	BF	···	···
Gas	Type of gas	···	···	···	···	···	···	···	N_2	···
Flow	Flow range of gas (sccm or slm)	···	···	···	···	···	···	···	···	···
Single-Gas Example		FC-	PA	R	7800	C		4V	N_2	200
(MFC with 9-pin D connector, RoHS compliant, normally-closed valve, 1/4" VCR® compatible fittings, N_2 gas, 200 sccm full-scale range)										
Multi-Gas/Multi-Range	Configuration for MGMR functioning (see Full-Scale Ranges above for details for multi-gas models 1 through 8)	···	···	···	···	···	···	···	Multi -1 to -8 (10 sccm to 30 slm)	
									N_2 equivalent	
Multi-Gas Example		FC-	PA	R	7800	C		4V	MULTI - 3	
(MFC with 9-pin D connector, RoHS compliant, normally-closed valve, 1/4" VCR® compatible fittings, 101 to 300 sccm full-scale range)										

※1 Three-digit flow range suffix codes are for DN series models; Three-digit and four-digit flow range suffix codes are for available for PA series models. Consult factory for details.

※2 Electronic options "T" and "Y" are available only for compact 785 and 786 series.

Model and Suffix Codes

Mass Flow Meters

Category	Description	Suffix Codes							
Product Type	Mass flow meter	FM-	···	···	···	···	···	···	···
Connector Type	DeviceNet®	···	DN	···	···	···	···	···	···
	9-pin D	···	PA	···	···	···	···	···	···
RoHS Compliance	Compliant with RoHS directives	···	···	R	···	···	···	···	···
Full-Scale Flow Range※1	10 sccm to 5 slm	···	···	···	860	···	···	···	···
		···	···	···	8600	···	···	···	···
		···	···	···	865	···	···	···	···
		···	···	···	8650	···	···	···	···
	6 to 50 slm	···	···	···	861	···	···	···	···
		···	···	···	8610	···	···	···	···
		···	···	···	866	···	···	···	···
		···	···	···	8660	···	···	···	···
	51 to 400 slm	···	···	···	862	···	···	···	···
		···	···	···	8620	···	···	···	···
Connector※2	Top mounted connector	···	···	···	···	T	···	···	···
	Side mounted pigtail connector	···	···	···	···	Y	···	···	···
Fittings	1/4” VCR® compatible	···	···	···	···	···	4V	···	···
	3/8” VCR® compatible (862x series only)	···	···	···	···	···	6V	···	···
	1.125” c-seal	···	···	···	···	···	BA	···	···
	1.125” w-seal	···	···	···	···	···	BW	···	···
	1.5” c-seal	···	···	···	···	···	BM	···	···
	1.5” w-seal	···	···	···	···	···	BF	···	···
Gas	Type of gas	···	···	···	···	···	···	N_2	···
Flow	Flow range of gas (sccm or slm)	···	···	···	···	···	···	···	···
Example		FM-	PA	R	8600	T	4V	N_2	200
(MFM with 9-pin D connector, RoHS compliant, top-mounted connector, 1/4” VCR® compatible fittings, N_2 gas, 200 sccm full-scale range)									

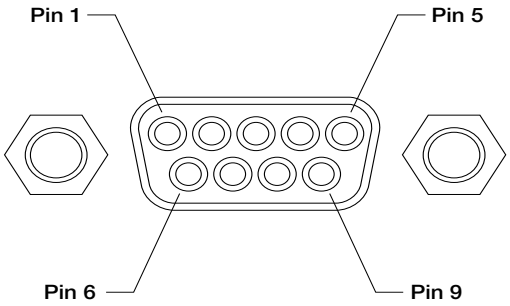
※1 Three-digit flow range suffix codes are for DN series models; Three-digit and four-digit flow range suffix codes are for available for PA series models. Consult factory for details.

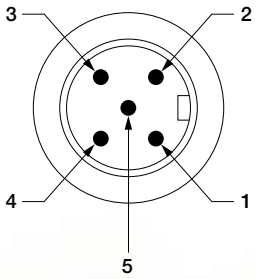
※2 Electronic options “T” and “Y” are available only for compact 865 and 866 series.

Electrical Connections

9-Pin D	
1	VALVE OPEN/CLOSE
2	OUTPUT (0 TO 5 VDC)
3	POWER +15 VDC
4	POWER COMMON (VALVE RETURN)
5	-15 VDC
6	CONTROL (0 TO 5 VDC)
7	SIGNAL COMMON
8	SIGNAL COMMON
9	VALVE TEST POINT (0 TO +4 VDC)

DeviceNet®	
1	DRAIN
2	V+
3	V-
4	CAN_H
5	CAN_L

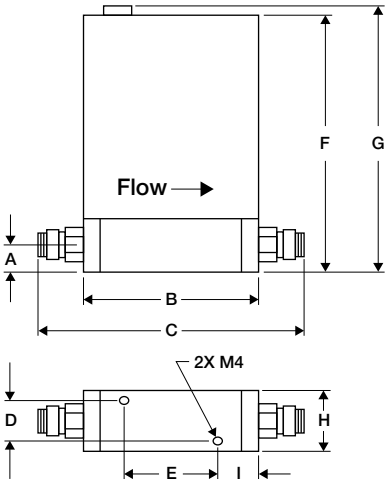




Dimensions

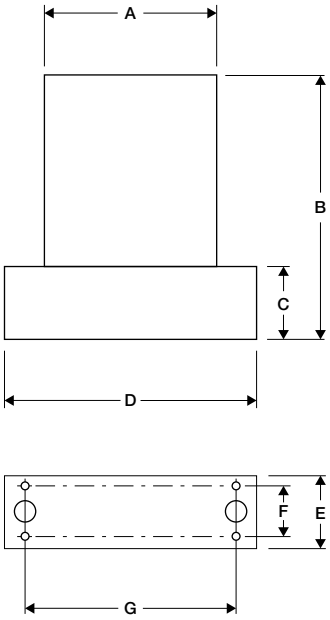
Models with VCR® Compatible Fittings

	780x, 781x, 860x, 861x Series	785x, 786x, 865x, 866x Series	7782x Series
A	12.7 mm (0.5")	12.7 mm (0.5")	15.0 mm (0.6")
B	83.0 mm (3.3")	65.0 mm (2.6")	115 mm (4.5")
C	124.0 mm (4.9")	106.0 mm (4.2")	1/4" VCR® fittings: 183.8 mm (7.2")
			1/2" VCR® fittings: 192.3 mm (7.8")
D	18.0 mm (0.7")	16.3 mm (0.6")	25.5 mm (1.0")
E	69.0 mm (2.7")	29.0 mm (1.1")	90.0 mm (3.5")
F	127.0 mm (5.0")	127.0 mm (5.0")	150.0 mm (5.9")
G	132.0 mm (5.2")	132.0 mm (5.2")	154.0 mm (6.1")
H	28.6 mm (1.1")	30.2 mm (1.2")	38.0 mm (1.5")
I	7.0 mm (0.3")	16.0 mm (0.6")	24.4 mm (0.96")



Models with IGS Compatible Fittings

	780x, 781x, 860x, 861x Series		785x, 786x, 865x, 866x Series	
	1.125" IGS Fittings	1.5" IGS Fittings	1.125" IGS Fittings	1.5" IGS Fittings
A	70.4 mm (2.8")	70.4 mm (2.8")	70.4 mm (2.8")	70.4 mm (2.8")
B	127.0 mm (5.0")	127.0 mm (5.0")	127.0 mm (5.0")	127.0 mm (5.0")
C	25.4 mm (1.0")	25.4 mm (1.0")	25.4 mm (1.0")	25.4 mm (1.0")
D	105.0 mm (4.1")	105.0 mm (4.1")	92.8 mm (3.6")	92.8 mm (3.6")
E	28.6 mm (1.1")	38.1 mm (1.5")	28.6 mm (1.1")	28.6 mm (1.1")
F	21.8 mm (0.9")	30.0 mm (1.2")	21.8 mm (0.9")	30.0 mm (1.2")
G	92.0 mm (3.6")	92.0 mm (3.6")	79.8 mm (3.2")	79.8 mm (3.2")



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⚠ Safety Precaution

Before using any of the products introduced in this catalog, please read the respective user manuals thoroughly.

The addresses and contact points listed in this catalog are as of April 2013.
Because changes may occur, if the telephone or fax number you are trying to reach is not in service, please contact us at the following.

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