



For the molding of engineering plastics with glass fibers

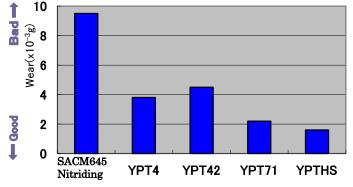
- •"YPT" screw has been consistently trusted by its good actual results for many records since '1969.
- •"YPT" screw is a solid type screw made of special steel to provide the uniformly good performance of wear and corrosion resistance from the outer surface to the inside of screw.
- •"YPT42" and "YPT71" are improved materials from "YPT4" and abolished "YPT7", which feature as follows.
- YPT42: High toughness and high corrosion resistance type. We recommend this material for such

severe conditions as in high speed of an electric injection molding machine.

YPT71: High wear resistance and high corrosion resistance type according to the fine microstructure by the powder metallurgy technology.

	YPT4	YPT42	YPT71	YPTHS
Hardness (HRC)	58±2	58±2	60±2	62±2
Tensile strength (MPa)	1716	2403	1765	2833
Yield point (MPa)	1520	2157	1569	2543
Elongation (%)	1. 1	3. 6	0. 8	
Reduction of area (%)	1. 2	5. 8	1. 0	
Bending strength (MPa)	2942	4903	3727	4728
Impact test [10R-Notch] (x10 ⁴ J/m ²)	21. 6	43. 1	21. 6	18. 7

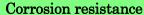
Wear resistance

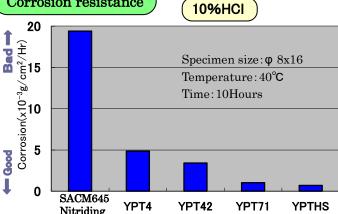


Abrading material: SiO2 Slurry

Under 120µ m Average mesh 30µ m

Water amount: 700ml Specimen size: 5x10x20 Revolution: 800rpm Time: 5Hours





10%H₂SO₄ 100 Corrosion(x10⁻³g/cm²/Hr) **00 00 00** Specimen size: φ 8x16 Temperature: 40°C Time: 10Hours 0 SACM645 YPT4 YPT71 **YPTHS** Nitriding

Note: The data in our report do not constitute any kind of warranty or guarantee.